



Product designation

Power contactor

Product type designation

BF18

**Contact characteristics**

|                                                                                |                                                    |        |
|--------------------------------------------------------------------------------|----------------------------------------------------|--------|
| Number of poles                                                                | Nr.                                                | 3      |
| Rated insulation voltage $U_i$ IEC/EN                                          | V                                                  | 690    |
| Rated impulse withstand voltage $U_{imp}$                                      | kV                                                 | 6      |
| Operational frequency                                                          | min                                                | Hz 25  |
|                                                                                | max                                                | Hz 400 |
| IEC Conventional free air thermal current $I_{th}$                             | A                                                  | 32     |
| Operational current $I_e$                                                      | AC-1 ( $\leq 40^\circ\text{C}$ )                   | A 32   |
|                                                                                | AC-1 ( $\leq 55^\circ\text{C}$ )                   | A 26   |
|                                                                                | AC-1 ( $\leq 70^\circ\text{C}$ )                   | A 23   |
|                                                                                | AC-3 ( $\leq 440\text{V } \leq 55^\circ\text{C}$ ) | A 18   |
|                                                                                | AC-4 (400V)                                        | A 8.5  |
| Rated operational power AC-3 ( $T \leq 55^\circ\text{C}$ )                     | 230V                                               | kW 4   |
|                                                                                | 400V                                               | kW 7.5 |
|                                                                                | 415V                                               | kW 9   |
|                                                                                | 440V                                               | kW 9   |
|                                                                                | 500V                                               | kW 10  |
|                                                                                | 690V                                               | kW 10  |
| Rated operational power AC-1 ( $T \leq 40^\circ\text{C}$ )                     | 230V                                               | kW 12  |
|                                                                                | 400V                                               | kW 21  |
|                                                                                | 500V                                               | kW 26  |
|                                                                                | 690V                                               | kW 36  |
| IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series | $\leq 24\text{V}$                                  | A 17   |
|                                                                                | 48V                                                | A 15   |
|                                                                                | 75V                                                | A 15   |
|                                                                                | 110V                                               | A 6    |
|                                                                                | 220V                                               | A –    |
| IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series | $\leq 24\text{V}$                                  | A 20   |
|                                                                                | 48V                                                | A 20   |
|                                                                                | 75V                                                | A 20   |
|                                                                                | 110V                                               | A 13   |
|                                                                                | 220V                                               | A 1    |
| IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series | $\leq 24\text{V}$                                  | A 22   |
|                                                                                | 48V                                                | A 22   |
|                                                                                | 75V                                                | A 20   |
|                                                                                | 110V                                               | A 16   |

|                                                                      |          |      |     |
|----------------------------------------------------------------------|----------|------|-----|
|                                                                      | 220V     | A    | 11  |
| IEC max current Ie in DC1 with L/R ≤ 1ms with 4 poles in series      |          |      |     |
|                                                                      | ≤24V     | A    | 22  |
|                                                                      | 48V      | A    | 22  |
|                                                                      | 75V      | A    | 20  |
|                                                                      | 110V     | A    | 18  |
|                                                                      | 220V     | A    | 13  |
| IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 1 poles in series |          |      |     |
|                                                                      | ≤24V     | A    | 12  |
|                                                                      | 48V      | A    | 11  |
|                                                                      | 75V      | A    | 11  |
|                                                                      | 110V     | A    | 2   |
|                                                                      | 220V     | A    | –   |
| IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 2 poles in series |          |      |     |
|                                                                      | ≤24V     | A    | 15  |
|                                                                      | 48V      | A    | 13  |
|                                                                      | 75V      | A    | 13  |
|                                                                      | 110V     | A    | 8   |
|                                                                      | 220V     | A    | 2   |
| IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 3 poles in series |          |      |     |
|                                                                      | ≤24V     | A    | 18  |
|                                                                      | 48V      | A    | 18  |
|                                                                      | 75V      | A    | 16  |
|                                                                      | 110V     | A    | 12  |
|                                                                      | 220V     | A    | 6   |
| IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 4 poles in series |          |      |     |
|                                                                      | ≤24V     | A    | 18  |
|                                                                      | 48V      | A    | 18  |
|                                                                      | 75V      | A    | 16  |
|                                                                      | 110V     | A    | 13  |
|                                                                      | 220V     | A    | 8   |
| Short-time allowable current for 10s (IEC/EN60947-1)                 |          | A    | 200 |
| Protection fuse                                                      |          |      |     |
|                                                                      | gG (IEC) | A    | 32  |
|                                                                      | aM (IEC) | A    | 20  |
| Making capacity (RMS value)                                          |          | A    | 180 |
| Breaking capacity at voltage                                         |          |      |     |
|                                                                      | 440V     | A    | 144 |
|                                                                      | 500V     | A    | 120 |
|                                                                      | 690V     | A    | 94  |
| Resistance per pole (average value)                                  |          | mΩ   | 2.5 |
| Power dissipation per pole (average value)                           |          |      |     |
|                                                                      | Ith      | W    | 2.6 |
|                                                                      | AC-3     | W    | 0.8 |
| Tightening torque for terminals                                      |          |      |     |
|                                                                      | min      | Nm   | 1.5 |
|                                                                      | max      | Nm   | 1.8 |
|                                                                      | min      | Ibin | 1.1 |
|                                                                      | max      | Ibin | 1.5 |
| Tightening torque for coil terminal                                  |          |      |     |
|                                                                      | min      | Nm   | 0.8 |
|                                                                      | max      | Nm   | 1   |
|                                                                      | min      | Ibin | 0.8 |

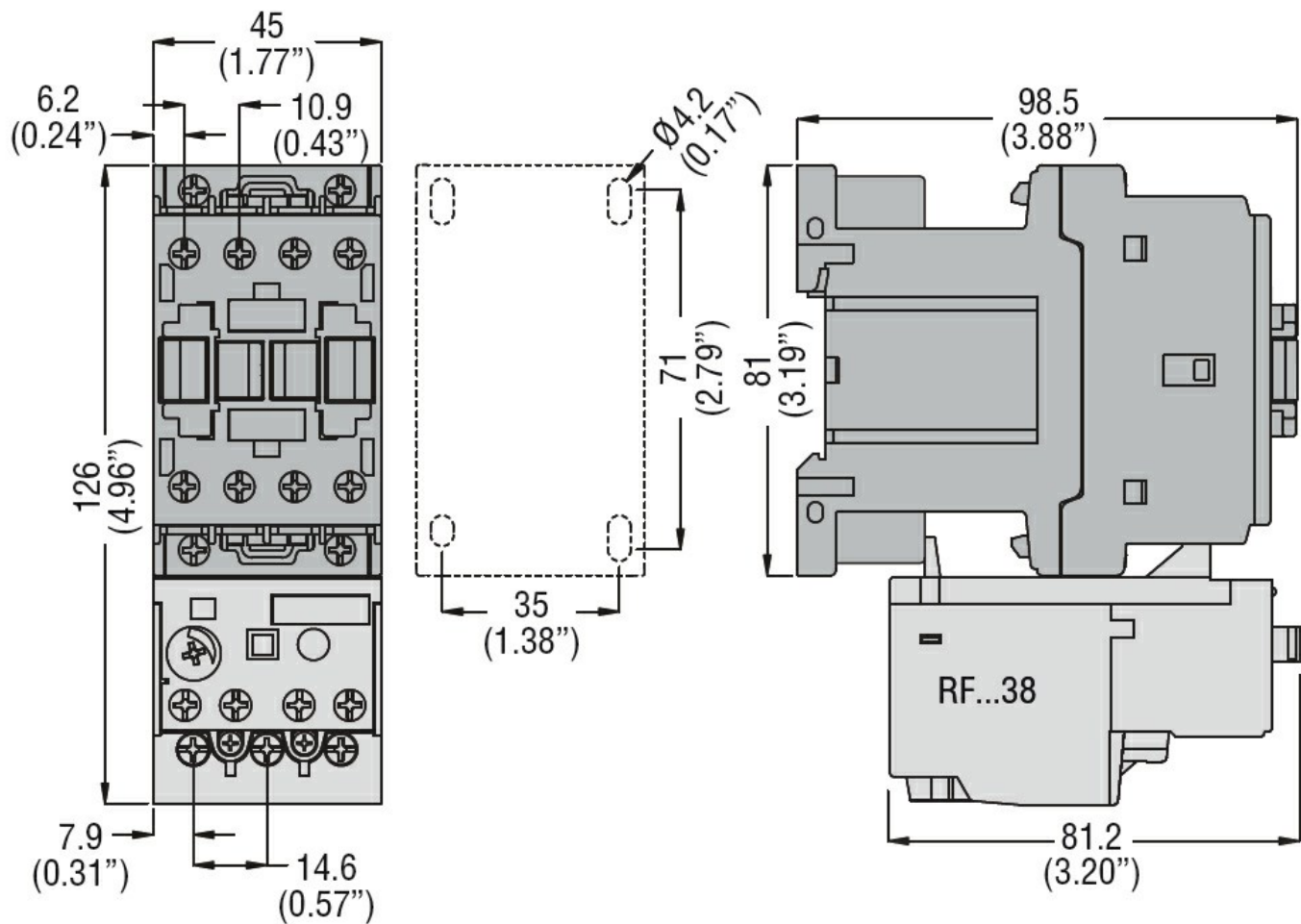
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|-----------------------------------------------------|------------------|------------------|--------------------------|
|                                                     | max              | I <sub>bin</sub> | 0.74                     |
| Max number of wires simultaneously connectable      |                  | Nr.              | 2                        |
| Conductor section                                   |                  |                  |                          |
| AWG/Kcmil                                           | max              |                  | 10                       |
| Flexible w/o lug conductor section                  | min              | mm <sup>2</sup>  | 1                        |
|                                                     | max              | mm <sup>2</sup>  | 6                        |
| Flexible c/w lug conductor section                  | min              | mm <sup>2</sup>  | 1                        |
|                                                     | max              | mm <sup>2</sup>  | 4                        |
| Flexible with insulated spade lug conductor section | min              | mm <sup>2</sup>  | 1                        |
|                                                     | max              | mm <sup>2</sup>  | 4                        |
| Power terminal protection according to IEC/EN 60529 |                  |                  | IP20 when properly wired |
| <b>Mechanical features</b>                          |                  |                  |                          |
| Operating position                                  | normal allowable |                  | Vertical plan ±30°       |
| Fixing                                              |                  |                  | Screw / DIN rail 35mm    |
| Weight                                              |                  | g                | 496                      |
| <b>Auxiliary contact characteristics</b>            |                  |                  |                          |
| Thermal current I <sub>th</sub>                     |                  | A                | 10                       |
| IEC/EN 60947-5-1 designation                        |                  |                  | A600 - P600              |
| Operating current AC15                              | 230V             | A                | 3                        |
|                                                     | 400V             | A                | 1.9                      |
|                                                     | 500V             | A                | 1.4                      |
| Operating current DC12                              | 110V             | A                | 5.7                      |
| Operating current DC13                              | 24V              | A                | 5.7                      |
|                                                     | 48V              | A                | 2.9                      |
|                                                     | 60V              | A                | 2.3                      |
|                                                     | 110V             | A                | 1.25                     |
|                                                     | 125V             | A                | 1.1                      |
|                                                     | 220V             | A                | 0.55                     |
|                                                     | 600V             | A                | 0.2                      |
| <b>Operations</b>                                   |                  |                  |                          |
| Mechanical life                                     |                  | cycles           | 20000000                 |
| Electrical life                                     |                  | cycles           | 1600000                  |
| <b>Safety related data</b>                          |                  |                  |                          |
| Performance level B10d according to EN/ISO 13489-1  | rated load       | cycles           | 1600000                  |
|                                                     | mechanical load  | cycles           | 20000000                 |
| Mirror contacts according to IEC/EN 60947-4-1       |                  |                  | Yes                      |
| EMC compatibility                                   |                  |                  | yes                      |
| <b>DC coil operating</b>                            |                  |                  |                          |
| DC rated control voltage                            |                  | V                | 60                       |
| DC operating voltage                                |                  |                  |                          |
| pick-up                                             |                  |                  |                          |

|                                                  |  |          |          |      |
|--------------------------------------------------|--|----------|----------|------|
|                                                  |  | min      | %Us      | 70   |
|                                                  |  | max      | %Us      | 125  |
| drop-out                                         |  |          |          |      |
|                                                  |  | min      | %Us      | 10   |
|                                                  |  | max      | %Us      | 40   |
| Average coil consumption ≤20°C                   |  |          |          |      |
|                                                  |  | in-rush  | W        | 5.4  |
|                                                  |  | holding  | W        | 5.4  |
| Max cycles frequency                             |  |          |          |      |
| Mechanical operation                             |  |          | cycles/h | 3600 |
| Operating times                                  |  |          |          |      |
| Average time for Us control                      |  |          |          |      |
| in AC                                            |  |          |          |      |
| Closing NO                                       |  | min      | ms       | 8    |
|                                                  |  | max      | ms       | 24   |
| Opening NO                                       |  | min      | ms       | 10   |
|                                                  |  | max      | ms       | 20   |
| Closing NC                                       |  | min      | ms       | 14   |
|                                                  |  | max      | ms       | 28   |
| Opening NC                                       |  | min      | ms       | 7    |
|                                                  |  | max      | ms       | 18   |
| in DC                                            |  |          |          |      |
| Closing NO                                       |  | min      | ms       | 54   |
|                                                  |  | max      | ms       | 66   |
| Opening NO                                       |  | min      | ms       | 14   |
|                                                  |  | max      | ms       | 17   |
| Closing NC                                       |  | min      | ms       | 24   |
|                                                  |  | max      | ms       | 30   |
| Opening NC                                       |  | min      | ms       | 47   |
|                                                  |  | max      | ms       | 57   |
| UL technical data                                |  |          |          |      |
| Rated operational voltage AC (UL)                |  |          | V        | 600  |
| Full-load current (FLA) for three-phase AC motor |  |          |          |      |
|                                                  |  | at 480V  | A        | 14   |
|                                                  |  | at 600V  | A        | 17   |
| Yielded mechanical performance                   |  |          |          |      |
| for single-phase AC motor                        |  |          |          |      |
|                                                  |  | 110/120V | HP       | 1    |
|                                                  |  | 230V     | HP       | 3    |
| for three-phase AC motor                         |  |          |          |      |
|                                                  |  | 200/208V | HP       | 5    |
|                                                  |  | 220/230V | HP       | 5    |
|                                                  |  | 460/480V | HP       | 10   |
|                                                  |  | 575/600V | HP       | 15   |

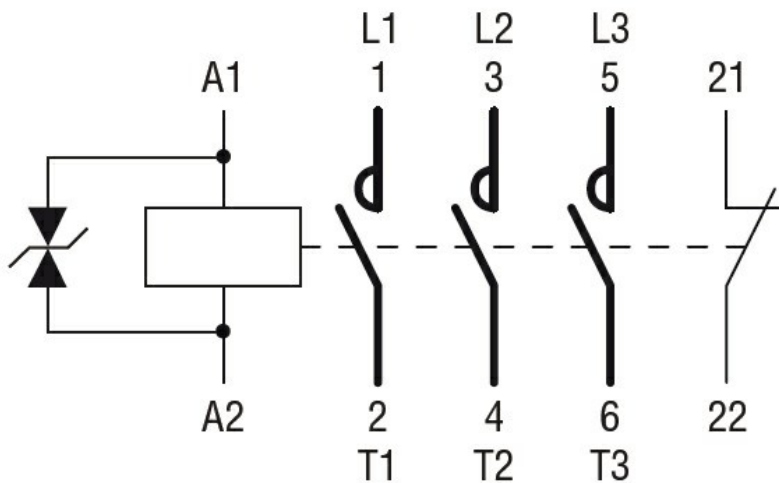
General USE

Contactor

|                                                      |  |                       |    |             |
|------------------------------------------------------|--|-----------------------|----|-------------|
|                                                      |  | AC current            | A  | 32          |
| Auxiliary contacts                                   |  | AC voltage            | V  | 600         |
|                                                      |  | AC current            | A  | 10          |
|                                                      |  | DC voltage            | V  | 250         |
|                                                      |  | DC current            | A  | 1           |
| Short-circuit protection fuse, 600V                  |  |                       |    |             |
| High fault                                           |  | Short circuit current | kA | 100         |
|                                                      |  | Fuse rating           | A  | 60          |
|                                                      |  | Fuse class            |    | J           |
| Standard fault                                       |  | Short circuit current | kA | 5           |
|                                                      |  | Fuse rating           | A  | 80          |
| Contact rating of auxiliary contacts according to UL |  |                       |    | A600 - P600 |
| Ambient conditions                                   |  |                       |    |             |
| Temperature                                          |  |                       |    |             |
| Operating temperature                                |  | min                   | °C | -50         |
|                                                      |  | max                   | °C | 70          |
| Storage temperature                                  |  | min                   | °C | -60         |
|                                                      |  | max                   | °C | 80          |
| Max altitude                                         |  |                       | m  | 3000        |
| Resistance & Protection                              |  |                       |    |             |
| Pollution degree                                     |  |                       |    | 3           |
| Dimensions                                           |  |                       |    |             |



### Wiring diagrams



### Certifications and compliance

#### Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

#### Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -  
Power contactor,  
AC switching