



Product designation

Power contactor

Product type designation

BFS25

Contact characteristics

Number of poles	Nr.	3
Rated insulation voltage U_i IEC/EN	V	690
Rated impulse withstand voltage U_{imp}	kV	6
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current I_{th}	A	32
Operational current I_e		
	AC-1 ($\leq 40^\circ\text{C}$)	A 32
	AC-1 ($\leq 40^\circ\text{C}$) with 16mm ² wire and fork end lug	A 0
	AC-1 ($\leq 55^\circ\text{C}$)	A 26
	AC-1 ($\leq 55^\circ\text{C}$) with 16mm ² wire and fork end lug	A 0
	AC-1 ($\leq 70^\circ\text{C}$)	A 23
	AC-1 ($\leq 70^\circ\text{C}$) with 16mm ² wire and fork end lug	A 0
	AC-3 ($\leq 440\text{V } \leq 55^\circ\text{C}$)	A 25
	AC-4 (400V)	A 10
Rated operational power AC-3 ($T \leq 55^\circ\text{C}$)		
	230V	kW 7
	400V	kW 12.5
	415V	kW 13.4
	440V	kW 13.4
	500V	kW 15
	690V	kW 11
Rated operational power AC-1 ($T \leq 40^\circ\text{C}$)		
	230V	kW 12
	400V	kW 21
	500V	kW 26
	690V	kW 36
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series		
	$\leq 24\text{V}$	A 20
	48V	A 18
	75V	A 18
	110V	A 6
	220V	A –
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series		
	$\leq 24\text{V}$	A 23
	48V	A 23
	75V	A 23
	110V	A 16
	220V	A 1
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series		
	$\leq 24\text{V}$	A 23

	48V	A	23
	75V	A	23
	110V	A	18
	220V	A	12
IEC max current Ie in DC1 with L/R ≤ 1ms with 4 poles in series			
	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 1 poles in series			
	≤24V	A	15
	48V	A	13
	75V	A	13
	110V	A	2
	220V	A	–
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 2 poles in series			
	≤24V	A	18
	48V	A	18
	75V	A	16
	110V	A	10
	220V	A	2
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 3 poles in series			
	≤24V	A	22
	48V	A	22
	75V	A	18
	110V	A	15
	220V	A	8
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 4 poles in series			
	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
Short-time allowable current for 10s (IEC/EN60947-1)		A	200
Protection fuse			
	gG (IEC)	A	50
	aM (IEC)	A	25
Making capacity (RMS value)		A	250
Breaking capacity at voltage			
	440V	A	200
	500V	A	184
	690V	A	102
Resistance per pole (average value)		mΩ	2.5
Power dissipation per pole (average value)			
	Ith	W	2.6
	AC-3	W	1.6
Tightening torque for terminals			
	min	Nm	1.5
	max	Nm	1.8
	min	Ibin	1.1
	max	Ibin	1.5
Tightening torque for coil terminal			

	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8
	max	I _{bin}	0.74
Max number of wires simultaneously connectable	Nr.		2
Conductor section			
AWG/Kcmil			
	max		10
Flexible w/o lug conductor section			
	min	mm ²	1
	max	mm ²	6
Flexible c/w lug conductor section			
	min	mm ²	1
	max	mm ²	4
Flexible with insulated spade lug conductor section			
	min	mm ²	1
	max	mm ²	4
Power terminal protection according to IEC/EN 60529			IP20 when properly wired
Cable stripping lenght			
	main circuit	mm	0
	command circuit	mm	0
	auxiliary circuit	mm	0
Mechanical features			
Operating position			
	normal allowable		Vertical plan ±30°
Fixing			Screw / DIN rail 35mm
Weight		g	360
Auxiliary contact characteristics			
Thermal current I _{th}		A	10
IEC/EN 60947-5-1 designation			A600 - Q600
Operating current AC15			
	230V	A	3
	400V	A	1.9
	500V	A	1.4
Operating current DC12			
	24V	A	0
	48V	A	0
	60V	A	0
	125V	A	0
	220V	A	0
	600V	A	0
Operating current DC13			
	110V	A	1.25
	125V	A	0.55
	600V	A	0.1
Operations			
Mechanical life		cycles	20000000
Electrical life		cycles	1200000
Safety related data			
Performance level B10d according to EN/ISO 13489-1			
	rated load	cycles	1200000

	mechanical load	cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1			Yes
EMC compatibility			yes
Electrical characteristics			
Operating current DC13			
	250V	A	0.27
	440V	A	0.15
	500V	A	0.13
AC coil operating			
Rated AC voltage at 50/60Hz		V	230
AC operating voltage			
of 50/60Hz coil powered at 50Hz			
pick-up	min	%Us	80
	max	%Us	110
drop-out	min	%Us	20
	max	%Us	55
of 50/60Hz coil powered at 60Hz			
pick-up	min	%Us	85
	max	%Us	110
drop-out	min	%Us	20
	max	%Us	55
AC average coil consumption at 20°C			
of 50/60Hz coil powered at 50Hz	in-rush	VA	75
	holding	VA	9
of 50/60Hz coil powered at 60Hz	in-rush	VA	70
	holding	VA	6.5
of 60Hz coil powered at 60Hz	in-rush	VA	75
	holding	VA	9
Dissipation at holding ≤20°C 50Hz		W	2.5
DC coil operating			
DC operating voltage			
pick-up	min	%Us	0
	max	%Us	0
drop-out	min	%Us	0
	max	%Us	0
Average coil consumption ≤20°C	in-rush	W	0
	holding	W	0
Max cycles frequency			
Mechanical operation		cycles/h	3600
Operating times			
Average time for Us control			
in AC			
Closing NO	min	ms	8

in AC	Opening NO	max	ms	24
		min	ms	10
	Closing NC	max	ms	20
		min	ms	14
	Opening NC	max	ms	28
		min	ms	7
		max	ms	18
	Closing NO	min	ms	0
		max	ms	0
in DC	Opening NO	min	ms	0
		max	ms	0
	Closing NC	min	ms	0
		max	ms	0
	Opening NC	min	ms	0
		max	ms	0
		min	ms	0
		max	ms	0
	Closing NO	min	ms	0
		max	ms	0

UL technical data

Rated operational voltage AC (UL)		V	600
Full-load current (FLA) for three-phase AC motor			
	at 480V	A	21
	at 600V	A	17
Yielded mechanical performance			
for single-phase AC motor			
	110/120V	HP	2
	230V	HP	3
for three-phase AC motor			
	200/208V	HP	7.5
	220/230V	HP	7.5
	460/480V	HP	15
	575/600V	HP	15
General USE			
Contactor	AC current	A	32
Auxiliary contacts	AC voltage	V	600
	AC current	A	10
	DC voltage	V	250
	DC current	A	1
Short-circuit protection fuse, 600V			
High fault			
	Short circuit current	kA	100
	Fuse rating	A	60
	Fuse class		J
Standard fault			
	Short circuit current	kA	5
	Fuse rating	A	100
Contact rating of auxiliary contacts according to UL			A600 - Q600

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

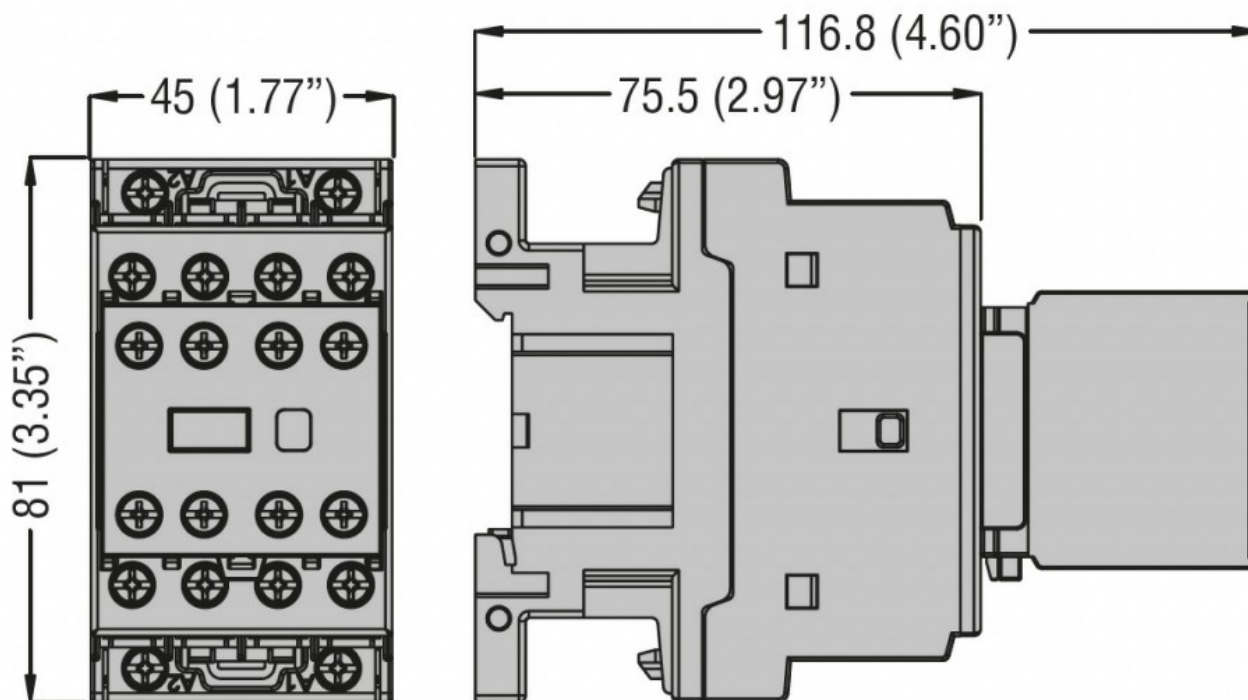
Max altitude

m	3000
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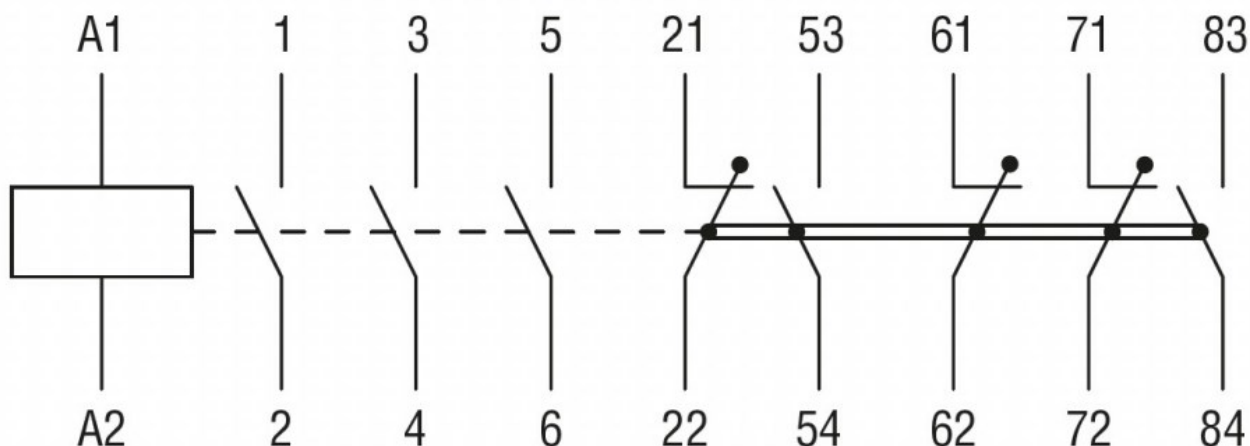
Resistance & Protection

Impact resistance	0
Vibration resistance	0
Special thermic treatments	0
Pollution degree	3
Resistance to flame (GWT)	0
Flame retardant according to UL94	0

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

IEC/EN/BS 60947-5-1

UL 60947-1

UL 60947-4-1

Certificates

cULus

UL listed for USA and Canada

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching