



Product designation

Power contactor

Product type designation

BF18

Contact characteristics

| | | |
|--|--|-----------|
| Number of poles | Nr. | 4 |
| Rated insulation voltage U_i IEC/EN | V | 690 |
| Rated impulse withstand voltage U_{imp} | kV | 6 |
| Operational frequency | min | Hz 25 |
| | max | Hz 400 |
| IEC Conventional free air thermal current I_{th} | A | 32 |
| Operational current I_e | AC-1 ($\leq 40^\circ\text{C}$) | A 32 |
| | AC-1 ($\leq 55^\circ\text{C}$) | A 26 |
| | AC-1 ($\leq 70^\circ\text{C}$) | A 23 |
| | AC-3 ($\leq 440\text{V } \leq 55^\circ\text{C}$) | A 18 |
| | AC-4 (400V) | A 8.5 |
| Rated operational power AC-1 ($T \leq 40^\circ\text{C}$) | 230V | kW 12 |
| | 400V | kW 21 |
| | 500V | kW 26 |
| | 690V | kW 36 |
| Short-time allowable current for 10s (IEC/EN60947-1) | A | 200 |
| Protection fuse | gG (IEC) | A 32 |
| | aM (IEC) | A 20 |
| Making capacity (RMS value) | A | 180 |
| Breaking capacity at voltage | 440V | A 144 |
| | 500V | A 120 |
| | 690V | A 94 |
| Resistance per pole (average value) | m Ω | 2.5 |
| Power dissipation per pole (average value) | I_{th} | W 2.6 |
| | AC-3 | W 0.8 |
| Tightening torque for terminals | min | Nm 1.5 |
| | max | Nm 1.8 |
| | min | lbin 1.1 |
| | max | lbin 1.5 |
| Tightening torque for coil terminal | min | Nm 0.8 |
| | max | Nm 1 |
| | min | lbin 0.8 |
| | max | lbin 0.74 |
| Max number of wires simultaneously connectable | Nr. | 2 |

| | | | | |
|---|--|------------------|--------|--------------------------|
| Conductor section | | | | |
| AWG/Kcmil | | | | |
| | | max | | 10 |
| Flexible w/o lug conductor section | | | | |
| | | min | | mm ² 1 |
| | | max | | mm ² 6 |
| Flexible c/w lug conductor section | | | | |
| | | min | | mm ² 1 |
| | | max | | mm ² 4 |
| Flexible with insulated spade lug conductor section | | | | |
| | | min | | mm ² 1 |
| | | max | | mm ² 4 |
| Power terminal protection according to IEC/EN 60529 | | | | IP20 when properly wired |
| Mechanical features | | | | |
| Operating position | | | | |
| | | normal allowable | | Vertical plan ±30° |
| Fixing | | | | Screw / DIN rail 35mm |
| Weight | | | | g 500 |
| Operations | | | | |
| Mechanical life | | cycles | | 20000000 |
| Electrical life | | cycles | | 1600000 |
| Safety related data | | | | |
| Performance level B10d according to EN/ISO 13489-1 | | | | |
| | | rated load | cycles | 1600000 |
| | | mechanical load | cycles | 20000000 |
| EMC compatibility | | | | yes |
| DC coil operating | | | | |
| DC rated control voltage | | V | | 48 |
| DC operating voltage | | | | |
| pick-up | | | | |
| | | min | %Us | 70 |
| | | max | %Us | 125 |
| drop-out | | | | |
| | | min | %Us | 10 |
| | | max | %Us | 40 |
| Average coil consumption ≤20°C | | | | |
| | | in-rush | W | 5.4 |
| | | holding | W | 5.4 |
| Max cycles frequency | | | | |
| Mechanical operation | | cycles/h | | 3600 |
| Operating times | | | | |
| Average time for Us control in AC | | | | |
| | | Closing NO | | |
| | | min | ms | 8 |
| | | max | ms | 24 |
| | | Opening NO | | |
| | | min | ms | 10 |
| | | max | ms | 20 |
| | | Closing NC | | |
| | | min | ms | 14 |

| | | | | |
|-------|------------|-----|----|----|
| in DC | Opening NC | max | ms | 28 |
| | | min | ms | 7 |
| | | max | ms | 18 |
| | Closing NO | min | ms | 54 |
| | | max | ms | 66 |
| | Opening NO | min | ms | 14 |
| | | max | ms | 17 |
| | Closing NC | min | ms | 24 |
| | | max | ms | 30 |
| | Opening NC | min | ms | 47 |
| | | max | ms | 57 |

UL technical data

| | | |
|--|---------|------|
| Rated operational voltage AC (UL) | V | 600 |
| Full-load current (FLA) for three-phase AC motor | at 480V | A 14 |
| | at 600V | A 17 |

Yielded mechanical performance

for single-phase AC motor

| | | |
|----------|----|---|
| 110/120V | HP | 1 |
| 230V | HP | 3 |

for three-phase AC motor

| | | |
|----------|----|----|
| 200/208V | HP | 5 |
| 220/230V | HP | 5 |
| 460/480V | HP | 10 |
| 575/600V | HP | 15 |

General USE

Contactor

| | | |
|------------|---|----|
| AC current | A | 32 |
|------------|---|----|

Ambient conditions

Temperature

Operating temperature

| | | |
|-----|----|-----|
| min | °C | -50 |
| max | °C | 70 |

Storage temperature

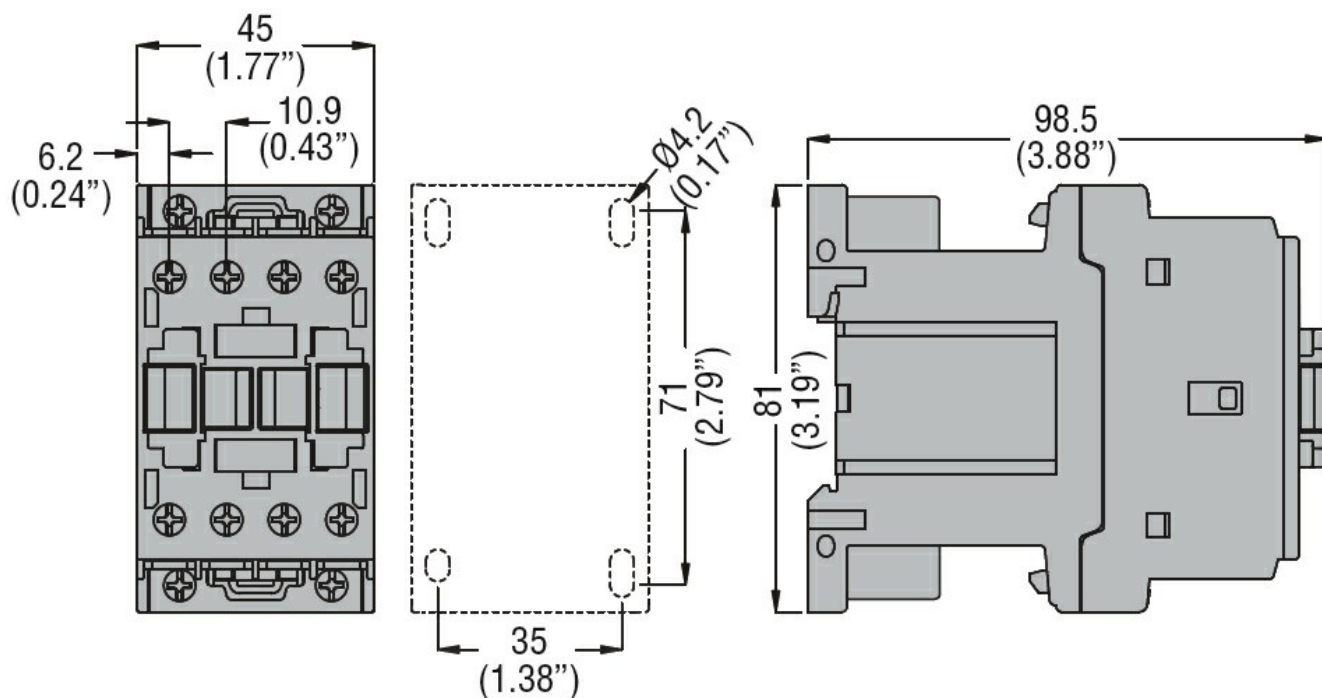
| | | |
|-----|----|-----|
| min | °C | -60 |
| max | °C | 80 |

| | | |
|--------------|---|------|
| Max altitude | m | 3000 |
|--------------|---|------|

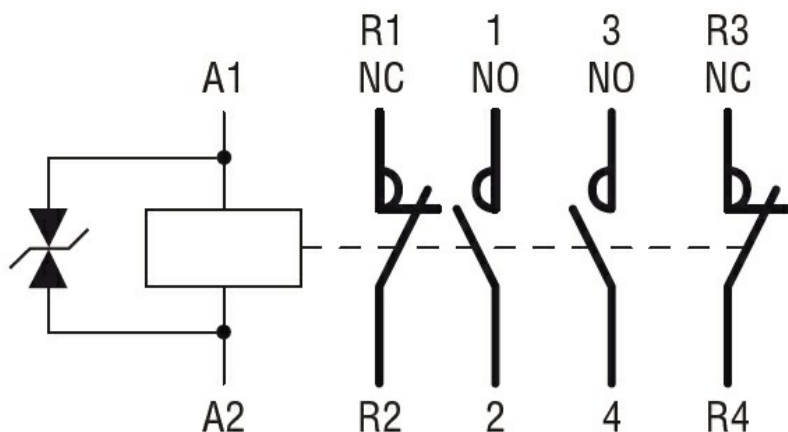
Resistance & Protection

| | |
|------------------|---|
| Pollution degree | 3 |
|------------------|---|

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1
CSA C22.2 n° 60947-4-1
IEC/EN/BS 60947-1
IEC/EN/BS 60947-4-1
UL 60947-1
UL 60947-4-1

Certificates

CCC
cULus
EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching